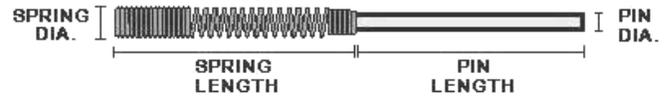
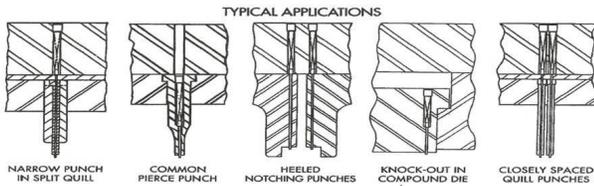


Each Unikix Spring-Pin consists of a hardened steel rod soldered to a compression spring. A Unikix Spring-Pin can eject a sheet-metal part after cut-off. This can prevent the sheet metal from being held against the stripper by stamping-fluid surface tension. Spring-Pins are used for ejectors, lifters, shedders and kickers.

## Standard

Units consist of Spring-Pin and Set Screw

Catalog Number	Pin	Pin Hole	Spring	Spring Hole	Screw
GP-20	.020 Dia. X 3	.025	.082 Dia. X 2	.086	3-48 X 3/16
GP-26	.026 Dia. X 3	.031	.105 Dia. X 2 1/4	.109	5-40 X 3/16
GP-41	.041 Dia. X 3	.046	.140 Dia. X 2 1/2	.144	8-32 X 3/16
GP-55	.055 Dia. X 3	.062	.162 Dia. X 2 3/4	.166	10-32 X 3/16
GP-86	.086 Dia. X 4	.094	.217 Dia. X 3	.221	1/4-28 X 1/4
GP-148	.148 Dia. X 4	.156	.308 Dia. X 3 1/2	.312	3/8-16 X 5/16



## Metric

Units consist of Spring-Pin and Set Screw

Catalog Number	Pin	Pin Hole	Spring	Spring Hole	Screw
GPM-508	.500 Dia. X 76.2	.65	1.95 Dia. X 57mm	2.05	m2.5 X 5mm
GPM-660	.650 Dia. X 76.2	.80	2.40 Dia. X 57mm	2.50	m3 X 5mm
GPM-1040	1.00 Dia. X 76.2	1.20	3.20 Dia. X 59mm	3.30	m4 X 5mm
GPM-1400	1.40 Dia. X 101.6	1.60	4.10 Dia. X 70mm	4.20	m5 X 5mm
GPM-2180	2.20 Dia. X 101.6	2.40	4.90 Dia. X 76mm	5.00	m6 X 6mm
GPM-3760	3.75 Dia. X 101.6	4.00	8.40 Dia. X 89mm	8.50	m10 X 8mm